



# Certificate of Conformity of the Factory Production Control

2400-CPR-20210092

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Products for various industries (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail, nuclear and defence industries)

placed on the market under the name or trade mark of:

WEC Group
Welding Engineering
Spring Vale Road
Darwen
Lancashire
BB3 2ES

and produced in the manufacturing plant(s)

#### Darwen

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 09 November 2021 and will remain valid until 07 November 2024 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 09/11/2021 Current Issue Date: 09/11/2021 Date of Expiry: 07/11/2024

Head of Company Certification

The validity of the certificate may be confirmed at the web address: <a href="www.twicertification.com">www.twicertification.com</a>





### Schedule for 2400-CPR-20210092

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20210092 in compliance with EN1090-1:2009 Annex B — Table B.1. It is hereby stated that

WEC Group
Welding Engineering
Spring Vale Road
Darwen
Lancashire
BB3 2ES

### Covers Execution Class EXC4 under

# EN 1090-1, EN 1090-2 & EN 1090-3 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds	
MMA (111)	Group 1	3mm – 20mm	5mm≤	
14114154 (222)	Group 10	22.5mm – 90mm	3mm≤	
SAW (121)	Group 1	8mm – 32mm	3mm - 32mm	
MIG (131)	Group 22	2 22		
	Group 23	3mm – 20mm	3mm – 40mm	
MAG (135)	Group 1	0.8mm – 80mm		
1170 (133)	Group 10	3mm – 60mm	3mm≤	
FCAW (136)	Group 1	3mm - 120mm	5mm≤	
	Group 10	3mm 70mm	3mm≤	
	Group 1	0.75mm - 13mm	0.75mm - 40mm	
TIG (141)	Group 10	3mm – 6mm	0.7mm - 12mm	
110 (171)	Group 22	11/4		
	Group 23	N/A	0.75mm – 16mm	

Cutting						
Methods	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Laser	Group 1	4mm – 25mm	Group 8	4mm – 20mm	Group 22 & Group 23	4mm – 10mm

Under the responsibility of the Welding Coordinators:

Mr William Barr IEng MWeldl, IWE/EWE, HNC, CSWIP 3.2.1 Senior Welding Inspector, for EXC4.

Mr Tyler Atkinson EngTech TechWeldI, HNC, CSWIP 3.1 Welding Inspector, NVQ Level 3, for EXC4.

Mr Wayland Sutton, CSWIP 3.1 Welding Inspector, for EXC4.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731) This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Emma Freckingham Head of Company Certification

First Issue Date: 09/11/2021 Current Issue Date: 09/11/2021 Date of Expiry: 07/11/2024





Emma Freckingham

**Head of Company Certification** 

TWI Certification Ltd, Granta Park, Great Abington, Cambridge, CB21 6AL, United Kingdom

# Certificate of Conformity of the Factory Production Control

2400-CPR-20210089

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Products for various industries (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail, nuclear and defence industries)

placed on the market under the name or trade mark of:

WEC Group
Laser Engineering UK
Britannia House
Junction Street
Darwen
Lancashire
BB3 2RB

and produced in the manufacturing plant(s)

#### Darwen

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 09 November 2021 and will remain valid until 07 November 2024 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 09/11/2021 Current Issue Date: 09/11/2021 Date of Expiry: 07/11/2024





### Schedule for 2400-CPR-20210089

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20210089 in compliance with EN1090-1:2009 Annex B — Table B.1. It is hereby stated that

WEC Group
Laser Engineering UK
Britannia House
Junction Street
Darwen
Lancashire
BB3 2RB

### Covers Execution Class EXC4 under

EN 1090-1, EN 1090-2 & EN 1090-3 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds	
MMA (111)	Group 1	3mm – 20mm	5mm≤	
<u></u>	Group 10	22.5mm – 90mm	3mm≤	
SAW (121)	Group 1	8mm – 32mm	3mm – 32mm	
MIG (131)	Group 22	3		
19110 (131)	Group 23	3mm – 20mm	3mm – 40mm	
MAG (135)	Group 1	0.8mm – 80mm		
	Group 10	3mm – 60mm	3mm≤	
FCAW (136)	Group 1	3mm - 120mm	5mm≤	
(120)	Group 10	3mm – 70mm	3mm≤	
	Group 1	0.75mm – 13mm	0.75mm – 40mm	
TIG (141)	Group 10	3mm – 6mm	0.7mm - 12mm	
110 (171)	Group 22	41/4		
	Group 23	→ N/A	0.75mm - 16mm	

Cutting						
Methods	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Laser	Group 1	4mm – 25mm	Group 8	4mm – 20mm	Group 22 & Group 23	4mm – 10mm

Under the responsibility of the Welding Coordinators:

Mr William Barr IEng MWeldI, IWE / EWE, HNC, CSWIP 3.2.1 Senior Welding Inspector, for EXC4.

Mr Tyler Atkinson EngTech TechWeldl, HNC, CSWIP 3.1 Welding Inspector, NVQ Level 3, for EXC4.

Mr Wayland Sutton, CSWIP 3.1 Welding Inspector, for EXC4.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Emma Freckingham
Head of Company Certification

Allen

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# Certificate of Conformity of the Factory Production Control

2400-CPR-20210090

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Products for various industries (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail, nuclear and defence industries)

placed on the market under the name or trade mark of:

WEC Group
Special Projects
Britannia House
Junction Street
Darwen
Lancashire
BB3 2RB

and produced in the manufacturing plant(s)

#### Darwen

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 09 November 2021 and will remain valid until 07 November 2024 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly valless suspended or withdrawn by the approved factory production control certification body.

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Head of Company Certification





### Schedule for 2400-CPR-20210090

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20210090 in compliance with EN1090-1:2009 Annex B — Table B.1. It is hereby stated that

WEC Group Special Projects Britannia House Junction Street Darwen Lancashire BB3 2RB

### Covers Execution Class EXC4 under

EN 1090-1, EN 1090-2 & EN 1090-3 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds	
MMA (111)	Group 1	3mm – 20mm	5mm≤	
	Group 10	22.5mm - 90mm	3mm≤	
SAW (121)	Group 1	8mm – 32mm	3mm – 32mm	
MIG (131)	Group 22		3mm – 40mm	
	Group 23	3mm – 20mm		
MAG (135)	Group 1	0.8mm – 80mm		
	Group 10	3mm – 60mm	<i>3mm≤</i>	
FCAW (136)	Group 1	3mm - 120mm	5mm≤	
	Group 10	3mm - 70mm	3mm≤	
	Group 1	0.75mm – 13mm	0.75mm – 40mm	
TIG (141)	Group 10	3mm – 6mm	0.7mm - 12mm	
110 (171)	Group 22	11/4		
	Group 23	N/A	0.75mm - 16mm	

Cutting						
Methods	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Laser	Group 1	4mm – 25mm	Group 8	4mm – 20mm	Group 22 & Group 23	4mm – 10mm

Under the responsibility of the Welding Coordinators:

Mr William Barr IEng MWeldI, IWE/EWE, HNC, CSWIP 3.2.1 Senior Welding Inspector, for EXC4.

Mr Tyler Atkinson EngTech TechWeldi, HNC, CSWIP 3.1 Welding Inspector, NVQ Level 3, for EXC4.

Mr Wayland Sutton, CSWIP 3.1 Welding Inspector, for EXC4.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Emma Freckingham
Head of Company Certification

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# Certificate of Conformity of the Factory Production Control

2400-CPR-20210091

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

# Products for various industries (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail, nuclear and defence industries)

placed on the market under the name or trade mark of:

WEC Group CCTV Britannia House Junction Street Darwen Lancashire BB3 2RB

and produced in the manufacturing plant(s)

#### Darwen

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 09 November 2021 and will remain valid until 07 November 2024 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly unless suspended or withdrawn by the approved factory production control certification body.

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Emma Freckingham
Head of Company Certification





### Schedule for 2400-CPR-20210091

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20210091 in compliance with EN1090-1:2009 Annex B - Table B.1. It is hereby stated that

> **WEC Group** CCTV Britannia House Junction Street Darwen Lancashire BB3 2RB

### Covers Execution Class EXC4 under

EN 1090-1, EN 1090-2 & EN 1090-3 with the following welding processes according to EN ISO 4063:

			_	
Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds	
MMA (111)	Group 1	3mm – 20mm	5mm≤	
	Group 10	22.5mm – 90mm	3mm≤	
SAW (121)	Group 1	8mm – 32mm	3mm – 32mm	
MIG (131)	Group 22		3mm – 40mm	
WIIG (131)	Group 23	3mm – 20mm		
MAG (135)	Group 1	0.8mm – 80mm		
	Group 10	3mm – 60mm	∃ 3mm≤	
FCAW (136)	Group 1	3mm - 120mm	5mm≤	
(130)	Group 10	3mm – 70mm	3mm≤	
	Group 1	0.75mm – 13mm	0.75mm – 40mm	
TIG (141)	Group 10	3mm 6mm	0.7mm – 12mm	
110 (141)	Group 22	1111		
	Group 23	N/A	0.75mm – 16mm	

Cutting						
Methods	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Laser	Group 1	4mm – 25mm	Group 8	4mm – 20mm	Group 22 & Group 23	4mm – 10mm

Under the responsibility of the Welding Coordinators:

Mr William Barr IEng MWeldl, IWE/EWE, HNC, CSWIP 3.2.1 Senior Welding Inspector, for EXC4.

Mr Tyler Atkinson EngTech TechWeldI, HNC, CSWIP 3.1 Welding Inspector, NVQ Level 3, for EXC4.

Mr Wayland Sutton, CSWIP 3.1 Welding Inspector, for EXC4.

(Quality according to EN ISO 3834 − 2, welding coordination according to EN ISO 14731)/ This is the welding

certificate referred to in EN 1090-1, Annex B, Table B.1).

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The validity of the schedule may be confirmed at the web address: www.twicertification.com

Emma Freckingham Head of Company Certification





# Certificate of Conformity of the Factory Production Control

2400-CPR-20210095

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Products for various industries (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail, nuclear and defence industries)

placed on the market under the name or trade mark of:

5750 Components (Part of WEC Group)

Villiers Road

Knowsley Business Park

Prescot

Merseyside

L34 9ET

and produced in the manufacturing plant(s)

#### Prescot

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 09 November 2021 and will remain valid until 07 November 2024 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, Junioss suspended or withdrawn by the approved factory production control certification body.

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Head of Company Certification





### Schedule for 2400-CPR-20210095

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20210095 in compliance with EN1090-1:2009 Annex B — Table B.1. It is hereby stated that

5750 Components (Part of WEC Group)

Villiers Road

Knowsley Business Park

Prescot

Merseyside

L34 9ET

### Covers Execution Class EXC2 under

# EN 1090-1, EN 1090-2 & EN 1090-3 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds	
MMA (111)	Group 1	3mm – 20mm	5mm≤	
	Group 10	22.5mm – 90mm	3mm≤	
SAW (121)	Group 1	8mm – 32mm	3mm - 32mm	
MIG (131)	Group 22	2 22	3mm – 40mm	
MIO (131)	Group 23	- 3mm – 20mm		
MAG (135)	Group 1	0.8mm – 80mm		
1017-0 (233)	Group 10	3mm – 60mm	- 3mm≤	
FCAW (136)	Group 1	3mm – 120mm	5mm≤	
7 CATV (150)	Group 10	3mm - 70mm	3mm≤	
	Group 1	0.75mm - 13mm	0.75mm - 40mm	
TIG (141)	Group 10	3mm – 6mm	0.7mm - 12mm	
110 (171)	Group 22	144		
	Group 23	N/A	0.75mm – 16mm	

Cutting						
Methods	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Laser	Group 1	4mm – 25mm	Group 8	4mm 20mm	Group 22 & Group 23	4mm – 10mm

Under the responsibility of the Welding Coordinators:

Mr William Barr IEng MWeldI, IWE/EWE, HNC, CSWIP 3.2.1 Senior Welding Inspector, for EXC2.

Mr Tyler Atkinson EngTech TechWeldI, HNC, CSWIP 3.1 Welding Inspector, NVQ Level 3, for EXC2.

Mr Wayland Sutton, CSWIP 3.1 Welding Inspector, for EXC2.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Emma Frecking am
Head of Company Certification

First Issue Date: 09/11/2021 Current Issue Date: 09/11/2021 Date of Expiry: 07/11/2024





# Certificate of Conformity of the Factory Production Control

2400-CPR-20210094

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Products for various industries (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail, nuclear and defence industries)

placed on the market under the name or trade mark of:

HTA Group Ltd (Part of WEC Group)
7040-7060
Middlemarch Business Park
Siskin Pkwy E
Coventry
CV3 4PE

and produced in the manufacturing plant(s)

#### Coventry

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 09 November 2021 and will remain valid until 07 November 2024 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly unless suspended or withdrawn by the approved factory production control certification body.

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Head of Company Certification





### Schedule for 2400-CPR-20210094

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20210094 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

HTA Group Ltd (Part of WEC Group)
7040-7060
Middlemarch Business Park
Siskin Pkwy E
Coventry
CV3 4PE

### Covers Execution Class EXC2 under

## EN 1090-1, EN 1090-2 & EN 1090-3 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds	
MMA (111)	Group 1	3mm – 20mm	5mm≤	
	Group 10	22.5mm - 90mm	3mm≤	
SAW (121)	Group 1	8mm – 32mm	3mm - 32mm	
MIG (131)	Group 22			
	Group 23	3mm – 20mm	3mm – 40mm	
MAG (135)	Group 1	0.8mm – 80mm		
WIAG (133)	Group 10	3mm – 60mm	3mm≤	
FCAW (136)	Group 1	3mm - 120mm	5mm≤	
- CAVV (130)	Group 10	3mm - 70mm	3mm≤	
	Group 1	0.75mm - 13mm	0.75mm - 40mm	
TIG (141)	Group 10	3mm – 6mm	0.7mm - 12mm	
110 (171)	Group 22	44/4		
	Group 23	N/A	0.75mm – 16mm	

Cutting						
Methods	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Laser	Group 1	4mm – 25mm	Group 8	4mm ~ 20mm	Group 22 & Group 23	4mm – 10mm

Under the responsibility of the Welding Coordinators:

Mr William Barr IEng MWeldl, IWE/EWE, HNC, CSWIP 3.2.1 Senior Welding Inspector, for EXC2.

Mr Tyler Atkinson EngTech TechWeldI, HNC, CSWIP 3.1 Welding Inspector, NVQ Level 3, for EXC2.

Mr Wayland Sutton, CSWIP 3.1 Welding Inspector, for EXC2.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Emma Freckingham
Head of Company Certification

First Issue Date: 09/11/2021 Current Issue Date: 09/11/2021 Date of Expiry: 07/11/2024





# Certificate of Conformity of the Factory Production Control

2400-CPR-20210093

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Products for various industries (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail, nuclear and defence industries)

placed on the market under the name or trade mark of:

Sherburn Metalwork Ltd (Part of WEC Group)

12 Seafox Court

Sherburn Industrial Estate

Sherburn-in-Elmet

Leeds

LS25 6PL

and produced in the manufacturing plant(s)

#### Leeds

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 09 November 2021 and will remain valid until 07 November 2024 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, roless suspended or withdrawn by the approved factory production control certification body.

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Emma Frecking hard Head of Company Certification

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### Schedule for 2400-CPR-20210093

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20210093 in compliance with EN1090-1:2009 Annex B — Table B.1. It is hereby stated that

Sherburn Metalwork Ltd (Part of WEC Group)

12 Seafox Court

Sherburn Industrial Estate

Sherburn-in-Elmet

Leeds

LS25 6PL

### Covers Execution Class EXC3 under

### EN 1090-1, EN 1090-2 & EN 1090-3 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds	
MMA (111)	Group 1	3mm – 20mm	5mm≤	
	Group 10	22.5mm – 90mm	3mm≤	
SAW (121)	Group 1	8mm – 32mm	3mm - 32mm	
MIG (131)	Group 22	2 00	3mm – 40mm	
	Group 23	3mm – 20mm		
MAG (135)	Group 1	0.8mm – 80mm		
	Group 10	3mm – 60mm	— 3mm≤	
FCAW (136)	Group 1	3mm – 120mm	5mm≤	
	Group 10	3mm – 70mm	3mm≤	
TIG (141)	Group 1	0.75mm – 13mm	0.75mm - 40mm	
	Group 10	3mm – 6mm	0.7mm - 12mm	
	Group 22	11/4	0.75mm – 16mm	
	Group 23	- N/A		

Cutting						
Methods	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Laser	Group 1	4mm – 25mm	Group 8	4mm – 20mm	Group 22 & Group 23	4mm – 10mm

Under the responsibility of the Welding Coordinators:

Mr William Barr IEng MWeldI, IWE/EWE, HNC, CSWIP 3.2.1 Senior Welding Inspector, for EXC3.

Mr Tyler Atkinson EngTech TechWeldI, HNC, CSWIP 3.1 Welding Inspector, NVQ Level 3, for EXC3.

Mr Wayland Sutton, CSWIP 3.1 Welding Inspector, for EXC3.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Table B.17.

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Emma Freckingham
Head of Company Certification